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647.1701
Job Sheet 180381



004238

Part No: 647.1701

Job Qty: 2 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/11/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS IPP REV:B 18.03.01 REVISE BOM AS PER DWG DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Run hrs Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/11/18	7/11/18	0.00 0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs	7/11/18	7/11/18	0.00 0.00	Packaging1-1		
120	Small Fab	2 pcs	7/11/18	7/11/18	0.00 0.82	Small Fab-1		DAS 30
130	QC	2 pcs	7/11/18	7/11/18	0.00 0.00	QC5		DAS 9-89
190	Small Fab	2 pcs	7/11/18	7/11/18	0.00 0.82	Small Fab-1		DAS 38
200	QC	2 pcs	7/11/18	7/11/18	0.00 0.00	QC5		38
210	Packaging	2 pcs	7/11/18	7/11/18	0.00 0.00	Packaging3-1		9-89
220	QC21-SA	2 Ea	7/11/18	7/11/18	0.00 0.00	QC21		JUL 16 2018

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Debur 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***

***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: ***

190 - ASSEMBLE AS PER DWG

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	2 Ea (1 ea)	90-Start up Operation	5041753
CR3213-4-4	Rivet, Cherry	44 Ea (22 ea)	90-Start up Operation	5049830
MS27039-1-14	Screw	2 Ea (1 ea)	90-Start up Operation	7124336-4
NAS1149F0332P	Washer	4 Ea (2 ea)	90-Start up Operation	5071415
647.1710	Plate	2 Ea (1 ea)	90-Start up Operation	5027167
647.1711	Plate	2 Ea (1 ea)	90-Start up Operation	5063356
647.1713	Spacer	2 Ea (1 ea)	190-Small Fab	5027167
MS21042-3	Nut use MS21042L3	2 Ea (1 ea)	190-Small Fab	5027548

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1710	2	5	0
	647.1711	2	11	0
	647.1712	2	23	0
	CR3213-4-4	44	477	0
	MS27039-1-14	2	431	0
	NAS1149F0332P	4	1,489	0
	647.1713	2	14	0
190-Small Fab	647.1713	2	14	0

Part Specifications

Specifications could not be found.

Plex 7/5/18 1:15 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					